## Synthesis and Characterization of VO<sub>2</sub> (M) Nanocomposites and The Applications of Nanothermochromism to Smart Architecture Glazing

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## Abstract

Vanadium dioxide (VO<sub>2</sub>) has been a leading thermochromic material. The M (monoclinic) phase of VO<sub>2</sub> exhibits an excellent temperature-responsive behavior at a critical temperature ( $\tau_c$ ) at 341K (68°C), near the room temperature, which makes it a promising candidate to smart architecture glazing <sup>[11]</sup>. VO<sub>2</sub> is able to adjust the inflow of solar heat by switching the transmittance in the infrared (IR) region (780 nm – 2500 nm), while maintaining the visible transmittance. However the main obstacles of VO<sub>2</sub> to commercialization in large scale are low luminous transmittance ( $T_{lum}$ ) while maintaining high solar modulation ability ( $\Delta T_{sol}$ ) due to strong light absorption in the visible wavelength <sup>[2, 3]</sup>. To tackle this issue, Li S. Y. *et. al.* proposed nanothermochromism, which was defined as integrating VO<sub>2</sub>-based nanoparticles into transparent matrix. It was claimed that VO2 nanoparticles dispersed in a dielectric host are more advantageous than VO2 continuous thin solid films in smart window applications as they offer much higher  $T_{lum}$  and enhanced  $\Delta T_{sol}$ <sup>[4]</sup>. In this project, the innovative VO<sub>2</sub> nanocomposites were well-prepared via industrial scalable techniques (bead-milling + casting) to migrate bead-milled VO<sub>2</sub> nanoparticles with the size below 50nm into the supporting matrix (Si-Al gel or PMMA). The aim of this project is to conquer the challenges of enhancing both luminous transmittance ( $T_{lum}$ ) and solar modulation ability ( $\Delta T_{sol}$ ).

## References

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